

Spinnerblock

Spinner MR III		Page 1/2		
Description	Manufacturer	MRB		
	Year of manufacture / assembly / modification	1979	1979	1999 Controls
	Standard version	VNCB 84		
Indicator	Direction of rotation (from above)	right (clockwise)		
	Block diameter (mm)	2134		
	Max. tube inlet dia., ext. d. x wall thick. (mm)	29 x 1.45		
	Min. tube outlet dia., ext. d. x wall thick. (mm)	6 x 1		
	Max. pulling force (t)	7.9		
	Max. pulling speed (m per min)	1120		
	Relaxation device for cutting	No		
	Dancers with automatic speed regulation	Yes		
	Yes / No Type	Ultrasound		
	Pressure rollers (set x number per set)	1 x 2	2 x 1	
	Number of baskets in circulation	13		
	Discharge/mounting table. max. load cap.	Approx. 1500 kg		
	Tool material	Tungsten carbide		
	External lubricator	ACMA		
	Mandrel material	Tungsten carbide		
Main motor	Max. power / speed (kW / rpm)	285 / 1800		
	Version (AC or DC)	DC		
Motor discharge table	Max. power / speed (kW / rpm)	30 / 1750		
	Version (AC or DC)	DC		

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Motor mounting table	Max. power / speed (kW / rpm)	30 /1750	
	Version (AC or DC)	DC	
Productivity	Operating staff (staff per shift)	1	
	Use of the system (hours per week)	144	
	Coil weight (kg)	500	
	Time needed to change the tools (min)	0.5	
	Machine availability (%)	74.5	
	Machine performance		
	Material	Reduction output Dia. x wall thick. (mm x mm)	Speed Theor. (m/min) Pulls / h
SF - Cu	25 x 1.2 19 x 1.02 19 x 1.1 15.5 x 1.0	16	



