

Spinnerblock

Spinner MR II					Page	1/2
Description	Manufacturer		MRB			
	Year of manu. / assembly / modification		1974	1979	1998 Controls	
	Standard version		VNCB 84			
Indicator	Direction of rotation (from above)		right (clockwise)			
	Block diameter (mm)		2134			
	Max. tube inlet dia., ext. dia. x wall thick. (mm)		58 x 2.4			
	Min. tube outlet dia. ext. dia. x wall thick. (mm)		6 x 1			
	Max. pulling force (t)		10,9			
	Max. pulling speed (m per min)		1000			
	Relaxation device for cutting		No			
	Dancers with automatic speed regulation		Yes			
	Yes / No Type		Ultrasound			
	Pressure rollers (set x number per set)		1 x 2	3 x 1		
	Number of baskets in circulation		7			
	Discharge/mounting table, max. load cap.		Approx. 1500 kg			
	Tool material		Tungsten carbide			
	External lubricator		ACMA			
	Mandrel material		Tungsten carbide			
Main motor	Max. power / speed (kW / rpm)		370 / 1290			
	Version (AC or DC)		DC			
Motor discharge table	Max. power / speed (kW / rpm)		30 / 1750			
	Version (AC or DC)		DC			

Motor mounting table	Max. power / speed (kW / rpm)	30 /1750	
	Version (AC or DC)	DC	
Productivity	Operating staff (staff per shift)	1	
	Use of the system (hours per week)	144	
	Coil weight (kg)	500	
	Time needed to change the tools (min)	0,5	
	Machine availability (%)	76	
	Machine performance		
	Material	Reduction Speed Theor.	
		output	
		Diameter x wall thickness (mm x mm)	(m/min) Pulls / h
SF - Cu			
	36.5 x 1.75	270	
	29 x 1.75	300	
	39 x 1.75	270 18.5	
	35 x 1.35	300	
	31 x 1.1	330	



