

PRIVATE TREATY & ONLINE AUCTION

COMPLETE SOFT DRINKS PRODUCTION & PACKAGING FACILITY

LOCATION: BRITVIC SOFT DRINKS, NORWICH, UNITED KINGDOM

AVAILABLE FOR SALE AS COMPLETE LINES OR AS INDIVIDUAL MACHINES



Full sale details: <https://gidb.auction/p7c>

For further details, technical specifications or to book an appointment to inspect, contact

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BLOW MOULDING

- SIPA 'SFL6' Linear Stretch Blow Moulder, 6,000 bottles per hour capacity with Preform Infeed System (Qty 3, 2007)
- SIG 'Blomax 16' Rotary Stretch Blow Moulder with Preform Infeed System (Qty 2, 2003)
- SIG 'Blomax 12' Rotary Stretch Blow Moulder with Preform Infeed System (Qty 4, 2004) (Qty 2, 2003)





8 x PET BOTTLE FILLING LINES UP TO 40,000 BPH including:

LINE 13 - 18,000 BPH Capacity, 500ml, 1.25ltr, & 1.75ltr Bottles Including:

- Procomac Fillstar 'FX-PET2-EXCEL' Rinser and Filler with Zalkin 'TR-425-' Capper (2006)
- Heuft Spectrum Inspection Unit
- Zalkin 'CA6-4-CNG' Handle Applicator with 2 x Hopper Feed Units, (QTY 2) Descrambling Units (2006)
- Krones 'K-407-106' Twin Modular Labeller with (Qty 2) Labelling Modules (2006)
- Krones 'Checkmat 731' Inspection System
- Markem 'CimJet' 300 Series Label Printer/Applicators (Qty 3, 2010)
- KHS 'WP-080-V' Tray Packer and Heat Shrink Tunnel (2006)
- Associated Procomac Infeed, Transfer and Outfeed Conveyors
- Schaefer Palletiser with Mima '1800-B' Octopus Pallet Wrapper, Markem Pallet Labeller (2006)





LINE 5 – 40,000 BPH Capacity, 200ml Bottles Including:

- Krones 'VarioJet' Filler with Zalkin Copper (2003)
- Krones 'Canmatic' Labeller (2003)
- Krones 'Checkmat' Inspection System
- Kisters 'PSP-050-VC' Tray Wrapper and Heat Shrink Tunnel (2003)
- Associated Procomac Infeed, Transfer and Outfeed Conveyors
- Procomat 'AG1-LI5 Robopac' Palletiser with Integrated Stretch Wrapper and Labeller

LINE 11 – 18,000 BPH Capacity, 850ml, 1ltr, & 1.5ltr Bottles

Including:

- Krones 80-Head Filler
- Zalkin 12-Head Capper
- Zalkin 'EC' Cap Hopper and Infeed
- Integrated Control Solutions Inspection System
- Krones 'Solomatic' Labeller
- Krones 'Checkmat 731' Inspection System
- ZVT Tray Wrapper and Heat Shrink Tunnel (2003)
- Markem 'CimJet' 300 Series Label Applicators (Qty 2, 2003)
- Bull Technology '466' Control System
- Associated Infeed, Transfer and Outfeed Conveyors
- Schaefer Palletiser with Halolia 'OCT-1800-S' Octopus Pallet Wrapper, Markem Pallet Labeller
- Over 1000 Metres of Procomac Empty Bottle Air Conveyor



LINE 14 – 21,000 BPH Capacity, 900ml, 1Ltr Bottles Including:

- Krones 'K326-555' 80- Head Bloc Filler with Zalkin 10-Head Capper (2003)
- Zalkin 'EC' Cap Hopper and Infeed
- Krones 'Solomatic' 2-Station Labeller (2003)
- Krones 'Checkmat EM' Inspection System (2013)
- ZVT Tray Wrapper and Heat Shrink Tunnel (2003)
- Markem 'CimJet' 300 Series Label Applicators (Qty 2, 2003)
- Krones Full Case Inspection Unit
- Krones 'Checkmat' Label Inspection Unit
- Associated Procomac Infeed, Transfer and Outfeed Conveyor
- Schaefer Palletiser with Mima 'JUNIOR' Octopus Pallet Wrapper, Markem Pallet Labeller (2007)

LINE 12 – 22,000 BPH Capacity, 1Ltr Bottles Including:

- Procomac 100- Head Filler
- Zalkin 12-Head Capper
- Integrated Control Solutions Inspection System
- Krones 'Solomatic' 2-Station Labeller (2004)
- Krones 'Checkmat' Inspection System
- Pago 'Pagomat' 6-2 Pack Labellers (Qty 2, 2010)
- Alpha Chase Conveyor System
- ZVT Tray Wrapper and Heat Shrink Tunnel (2003)
- Markem 'Cimjet' 300 Series Label Applicators (Qty 2)
- Associated Torvale Flowline Infeed and Outfeed Conveyors
- Schaefer Palletiser with Mima 'JUNIOR' Octopus Pallet Wrapper, Markem Pallet Labeller (2007)



LINE 7 – 20,000 BPH Capacity, 200ml, 300ml, & 400ml Bottles Including:

- Krones 32-Head Rinser, Filler Bloc
- Zalkin Capper, for Sports and Flat Caps
- Diem 'DU600-03' Cap Bag Tipping Unit (2012)
- Zalkin 'ECT 1000L' Cap Elevator (2012)
- Zalkin Twin Station Cap Unscrambler
- Lanxess 'DT-13L' Velcorin Dosing Unit
- Flexsys Bottle Twister
- Markem 'CimJet' 300 Series Labeller (Qty 2)
- ZVT Tray Wrapper and Heat Shrink Tunnel
- Associated Procomac Infeed, Transfer and Outfeed Conveyors
- Krones 'Palmaster' Palletiser with Halolia 'Octopus 1800' Wrapper, Avery 'Weightronix' Weigh Cell, Markem Pallet Labeller (1995)



LINE 8 – 18,000 BPH Capacity, 200ml, 300ml, & 400ml Bottles Including:

- Simonazzi '60-10' 60-Head Filler with Zalkin 10-Head Capper
- Zalkin 10-Head Capper
- Diem 'DU-600-03' Cap Bag Tipping Unit (2012)
- Zalkin 'ECT-1000L' Cap Elevator (2012)
- Zalkin Twin Station Cap Unscrambler (2012)
- Morecroft Buffer Tank
- Lanxess 'DT-13L' Velcorin Dosing Unit (2008)
- Stratec 'Toshiba D0810' X-Ray Inspection Unit
- Flexsys Bottle Twister
- Markem 'CimJet' 300 Series Labeller
- ZVT Tray Wrapper and Heat Shrink Tunnel
- Associated Procomac Infeed, Transfer and Outfeed Conveyors
- Acmi 'Rasar' Palletiser with Halolia 'Octopus 1800' Pallet Wrapper
- Avery 'Weightronix' Weigh Cell
- Markem 'CimPack' Pallet Labeller
- Smartscan 'EST' Electronic Safety Curtain
- Siemens 'Simatic Multi Panel' Touch Control (2006)



PALLETISING & SHRINK WRAPPING

- Schaefer, ACMI and Krones Palletisers with Octopus Pallet Wrappers (Qty 8)

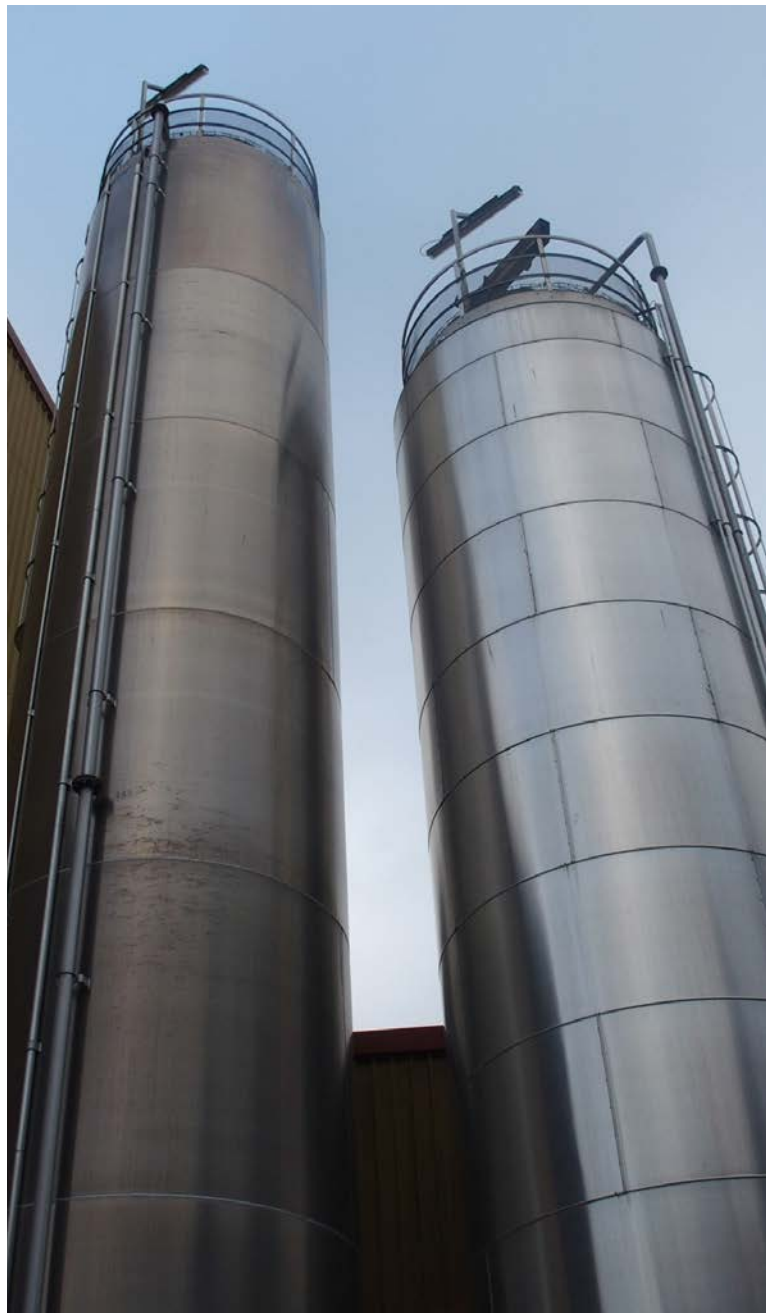


POWDER MIXING & DISTRIBUTION ROOM

- Tetra Pak Mixing Vessels (Qty 2)
- Twin Level Mixing Station
- IDC 300 Litre Stainless Steel Mixing Vessels (Qty 7)
- Powder Sack Loading Bins (Qty 8)
- Holding Hoppers (Qty 5)
- Twin Level Mezzanine Platform

SUGAR DISSOLVING PLANT

- Miteco System including 'Big Bag' Powder Delivery System, Stainless Steel Vessels, Heat Exchanger, Robuschi 'Robox' Evolution Vacuum Blower, Stainless Steel Pumps
- Zeppelin '104-K' 104,000 Litre Crystal Sugar Silo (2009)
- Zeppelin '80-K' 80,000 Litre Citric Silo (2009)
- PH Correction Plant including (Qty 2) Forbes Fibre Glass Tanks



PROCESS EQUIPMENT AREA 1

- Rannie Homogenisers (Qty 4)
- PAL Systems / Hayward Filtration Systems (2001)
- Complete CIP System including Alfa Laval (Qty 4) 'CLIP-8-RH' Heat Exchangers, APV 'WI-80' Stainless Steel Pumps (Qty 4), Pasilac '7148-200' Stainless Steel Vessels, Valve Sets and Flow Plates (2001)
- Powder Mixing System including Tetra Pak 5000 Litre Stainless Steel Vessel, 1000 Litre Conical Vessel,
- Copperion Powder Feed Vessel
- Pasalic '731-1600' 16,000 Litre Stainless Steel Blending Vessel (Qty 2)
- Pasalic '731-1300' 13,000 Litre Stainless Steel Blending Vessel (Qty 2)
- Pasalic '731-1200' 12,000 Litre Stainless Steel Blending Vessel (Qty 2)
- Pasalic '731-9000' 9,000 Litre Stainless Steel Blending Vessel (Qty 2)
- Range of Stainless Steel Pumps
- Fluidwell and Stream Accurate Liquid Automate
- Measuring System with Stainless Steel Diaphragm Pump
- Powder Mixing System including Stainless Steel Powder Vessel, Scania Stainless Steel Mixing Vessel
- TetraSpark 3000V Liquid Feed Vessel
- Range of Stainless Steel Pipe, Valve Sets and Flow Plates
- Flow Metering Systems 'Magflow 381' Flow Meter
- Ingredients Additive and Mixing System including Alfa Laval Additive and Mixing Tanks, Fristam Stainless Steel Pumps (Qty 2), PLC System Control
- Ingredients Additive and Mixing System including IDC Sinclair 'T-143-23' 2500 Litre Vessels
- Sinclair 500 Litre Stainless Steel Vessels (Qty 3), Stainless Steel Pumps (Qty 6), Valve Sets, Flow Plates
- Deaerator System including (Qty 2) Pasalic 3800 Litre Vessels
- Stainless Steel Vessels, Stainless Steel Pumps (Qty 3), Purseep 'PWT-250 X 402' Membrane Deaerators (Qty 2),
- Pureflow System Control
- S.W Process Additive System including Stainless Steel Vessel, Pump, Valve Set and Flow Plate
- Beverage Technic Juice Additive Systems (Qty 7) each including Stainless Steel Vessels, Stainless Steel Pumps, Valve Set and Flow Plate
- IDC Sinclair 12,000 Litre Stainless Steel Ingredients Vessels (Qty 7)
- Ingredients Mixing and Dosing System including Stainless Steel Vessels (Qty 5), Stainless Steel Pumps (Qty 7), Valve sets and Flow Plates, Vacuum Delivery Unit, DCE 'Unimaster' Extraction Unit
- Expo Technics Essence and Flavouring Mixing System including Morecroft Stainless Steel Vessels (Qty 4), Fritsam Stainless Steel Pump, Extraction to Shot Tank Booth, Tyr 'C2032' PLC System Control
- CIP System including Pasalic 20,000 Litre Stainless Steel Vessels (Qty 3), Pasalic Stainless Steel Balance Vessels (Qty 3), Pasalic Stainless Steel Pumps (Qty 6), Heat Exchangers (Qty 2), Valves Sets, Flow Plates
- CIP System including Pasalic 10,000 Litre Stainless Steel Vessels (Qty 3), Pasalic Stainless Steel Balance Vessels (Qty 4), Pasalic Stainless Steel Pumps (Qty 4), GEA Eloxflex Heat Exchangers, Valves Sets, Flow Plates
- Filter System including Pasalic 10,000 Litre Stainless Steel Buffer Vessel, Pasalic Stainless Steel Pumps (Qty 3),
- PAL Filters (Qty 2)
- IDC / Morton 30,000 Litre Stainless Steel Vessels (Qty 4)
- IDC / Morton 20,000 Litre Stainless Steel Vessels (Qty 2)





PROCESS EQUIPMENT AREA 2

- Powered and Gravity Roller and Belt Conveyor Throughout – over 1000 Metres
- APV Gaulin Homogeniser
- Tetra 'ACIP 100' CIP System (Qty 4)
- Tetra 'CUV-2' Stainless Steel Vessels up to 6,000 Litre (2002)
- Tetra Pak and Tetra Alex Homogenisers (Qty 3)
- Tetra Pak 'C8-SR' Heat Exchangers (2002 – Qty 2)
- Alfa Laval 'CZIP-8' Heat Exchanger (1997)
- Scania Mixing System including Powder Hopper, Stainless Steel Water Vessel, Chiller, Stainless Steel Pumps and Agitators
- APV 1200 Litre Stainless Steel Powder Tank with Agitator
- Juice Pumping System including 2000 Litre Stainless Steel Vessel, Stainless Steel Pump and Diaphragm Pump
- Juice Pumping System including Stainless Steel Vessel, Stainless Steel Pump, Valve Set, Stainless Steel Overflow Vessel

STAINLESS STEEL VESSELS

- 5,000 Litre Stainless Steel Vessels by APV, Alpha Laval, Pasailac (Qty 10)
- 10,000 Litre Buffer & Blending Vessels (Qty 3)
- **Over 100 Stainless Steel 316 Grade Vessels - Located Throughout - from 500 Litre up to 100,000 litres**



FACTORY EQUIPMENT

- HSM 'V-Press 860 P 418KN' Waste Compactors (Qty 3)
- HFE 'C-600' Baler, 2 Tonnes Per Hour Capacity
- Kardex 'REMSTAR' Automated Storage and Retrieval System
- Genie 'GR-15' Access Platform
- Industrial Floor Cleaners (Qty 10 – Various Makes)



BOILERS

- Robey Loos 'ULS-10000' Steam Boilers with Hamworthy Envirojet Burner, 10 Tonnes Per Hour (2007) (Qty 2)



GENERATORS AND AIR COMPRESSORS

- SDMO'V550' 550 KVA, 440 KW, Standby Generator Set (2008)
- Rolls Royce / Dale 250 KVA, 347 AMP Generator Set
- Compair 'L200-7.5' Enclosed Air Compressor, 7.5 Bar (2008)
- Compair 'L1605R-7.5' Enclosed Air Compressor, 7.5 Bar (Qty 2 - 2008)
- Compair 'L75-RS-13A' Enclosed Air Compressor, 7.5 Bar (2013)
- Compair '6000N' Enclosed Air Compressor (2001)
- Donaldson 'Ultra Filter' Model DV5500AP Refrigerated Air Dryer (2016)
- Hudson Brown and A.J Metal Air Receivers
- Bellis & Morcom 'KH28H3N' High Pressure Air Compressors, 40 Bar (2006 & 2003) (Qty 3)



PUMPS AND VALVES

- Grundfos 'CRE90-3-2-AFAE-HQQE' High Volume Pumps (Qty 3)
- Over 1,000 Valve and Valve Sets throughout



REVERSE OSMOSIS WATER TREATMENT & EFFLUENT PLANTS

- Purseep Reverse Osmosis Water Treatment Plant, (Qty 8) Independent or (Qty 1) Complete System including Amazon Sand Fillers, Grundfos Pumps, Phoenix Vessels, Filter Tanks, Nalo Porta Feed and Dosing Systems





Notices

1. A Buyer's Premium of 18% plus VAT at local rate applies.
2. Local government VAT/Purchase Tax of 20% payable on all purchases
3. All items are sold as is, where is, with all faults and without recourse.
4. All costs & activities related to removal of the items are the sole responsibility of the purchaser.
5. No dismantling will be allowed until full cleared funds have been received.
6. All removal activities to comply with local Health & Safety Rules.
7. All descriptions are prepared and intended as a general guide to supplement an inspection and do not form part of any offer or contract. Its accuracy is not guaranteed.

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