



**INVOICE**

Document No.:  
 Order:  
 Customer No.:

Please specify on all Documents

Page:  
 Date:  
 Your VAT reg.no.:  
 Your order:  
 of:  
 Your reference:  
 Sales Person:  
 Telephone:  
 Fax:  
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Address of shipments

Title will not pass until payment is received in full.

**Terms of payment:**                    **within 30 days Due net**  
**Terms of delivery:**                 **DAP Customer site**

**Machine No.: A1441D0200**

Description	Quantity	Unit	Amount in EUR
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TruLaser Tube 7000 fiber (T07) - Machine <ul style="list-style-type: none"> <li>- Feed station with self-centring clamping jaws</li> <li>- Tube support (raw material) with automatically retractable tube supports</li> <li>- Adaptive clamping system for the feed-through chuck</li> <li>- Feed-through chuck with self-centring tensioning rollers</li> <li>- Work area illumination</li> <li>- Tube support (finished part) with extendable guide rollers</li> <li>- Parts deposit (contains two conveyor tables and conveyor table extension)</li> <li>- High-precision drives</li> </ul> - TRUMPF laser <ul style="list-style-type: none"> <li>- Excitation using pump diodes</li> <li>- Laser power control</li> <li>- Laser log function</li> </ul>	1	PCE	
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Description	Quantity	Unit	Amount in EUR
<ul style="list-style-type: none"><li>- Closed beam guidance via laser light cable (LLK)</li><li>- Cutting head<ul style="list-style-type: none"><li>- Lens cutting head, focal length 150 mm</li><li>- Magnetic coupling</li></ul></li><li>- Control<ul style="list-style-type: none"><li>- TRUMPF control system based on Sinumerik 840D SL</li><li>- Integrated technology data</li><li>- Auto switch on and shutdown</li><li>- Programmable cutting gas pressure</li><li>- Remote support interface</li><li>- Pivoting control panel with 19" touchscreen</li><li>- Condition Guide</li></ul></li><li>- Functions<ul style="list-style-type: none"><li>- AdjustLine</li><li>- ControlLine (Tube)</li><li>- FocusLine (Tube)</li><li>- NitroLine (TruLaser Tube)</li></ul></li><li>- Data transfer<ul style="list-style-type: none"><li>- USB interface</li><li>- RJ45 network interface</li><li>- Central Link</li><li>- Online Update Manager</li></ul></li><li>- Accessories<ul style="list-style-type: none"><li>- Clamping jaw pair up to D 152 mm</li><li>- Clamping jaw pair D 100 - 254 mm</li><li>- Guide rollers, round/rectangular tubes</li><li>- Ceramic part (one piece)</li><li>- Cutting nozzles start-up set</li></ul></li><li>- Safety<ul style="list-style-type: none"><li>- CE marking and EC Machinery Directive</li><li>- Protective cabin with laser protective screens</li><li>- Monitoring system for gas pressure, temperature and cooling water</li><li>- One and two-beam safety light barriers</li></ul></li></ul>			

Machine bed for 9.2 m raw material length

1 PCE



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Description	Quantity	Unit	Amount in EUR
<ul style="list-style-type: none"> <li>- Additional price (no machine bed for 6.5 m raw material length)</li> <li>- Sturdy steel-plate welded construction</li> <li>- High-precision, hardened guides</li> </ul>			
LoadMaster Tube for 9.2 m raw material length with bundle space <ul style="list-style-type: none"> <li>- Additional price (LoadMaster Tube for 6.5 m raw material length with bundle space is therefore omitted)</li> <li>- The minimum outside diameter is 15 mm for a raw material length of at least 6.5 m</li> <li>- Automatic tube delivery</li> <li>- Bundle space with plastic bars (low-scratch)</li> <li>- Integrated length measurement and zero point positioning</li> <li>- Three grippers</li> </ul>	1	PCE	
Part-removal station for 6.5 m finished part length <ul style="list-style-type: none"> <li>- Additional price (part-removal station for 4.5 m finished part length is therefore omitted)</li> <li>- Including scrap conveyor belt with tipping container</li> <li>- Including two conveyor tables and conveyor table extensions</li> </ul>	1	PCE	
Finished part length + 1.5 m <ul style="list-style-type: none"> <li>- Maximum finished part weight depends on the basic length of the part-removal station</li> <li>- No additional finished part support</li> </ul>	1	PCE	
Bevel cut and RapidCut technology package <ul style="list-style-type: none"> <li>- Use of a dynamic additional axis</li> <li>- More than 4-fold accelerations possible</li> <li>- Bevel cutting up to max. 45°</li> <li>- Contains electrically movable feed-through chuck</li> <li>- Application-specific restrictions may arise depending on the</li> </ul>	1	PCE	



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Description	Quantity	Unit	Amount in EUR
respective material properties or the desired machining process			
Solid-state laser TruDisk 4001 with one laser output	1	PCE	
SeamLine Tube - Weld seam detection on outside of tube	1	PCE	
PierceLine - Optimised piercing process	1	PCE	
Compressed-air cutting - Including compressed air connection - Including cutting data - No bevel cutting data	1	PCE	
Swivel-mounted conveyor system low-scratch LoadMaster Tube - Conveyor system with plastic elements	1	PCE	
Front LoadMaster Tube installation	1	PCE	
Adaptive clamping system - feed station - Additional clamping elements for clamping L and U profiles	1	PCE	
TruTops Programming Software 1 core TruTops Boost programming Software Bend tube connections option	1	PCE	
Training for two programmers at our Luton facility.			



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Description	Quantity	Unit	Amount in EUR
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Please Note: Excludes hotels, travel and subsistence.  
 Training must be taken within 12 months of machine delivery  
 and all attendees must attend the same training course.

Software Support Agreement 60 months total	1	PCE	
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Operator course TruLaser Tube 7000 Duration: 4 days Location: At customer site Number of trainees: 4	1	PCE	
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Training must be taken within 12 months of machine delivery  
 and all attendees must attend the same training course.

48 months Extended Warranty 60 months total	1	PCE	
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Total machine value			<b>920,000.00</b>
V.A.T. 20.000 %		920,000.00	<u>184,000.00</u>
<b>Gross machine value</b>			<b><u>1,104,000.00</u></b>

**Delivery**

TRUMPF Ltd.  
President Way  
Airport Executive Park  
Luton, Bedfordshire LU2 9NL

**TRUMPF**



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**16 March 2022**

**Carriage, Offload & Site**

**Included**

**Standard terms & conditions apply unless specified. Please refer to our website  
[www.uk.trumpf.com](http://www.uk.trumpf.com).**

New machine, year of manufacture January 2022

Machine specification as specified as above.